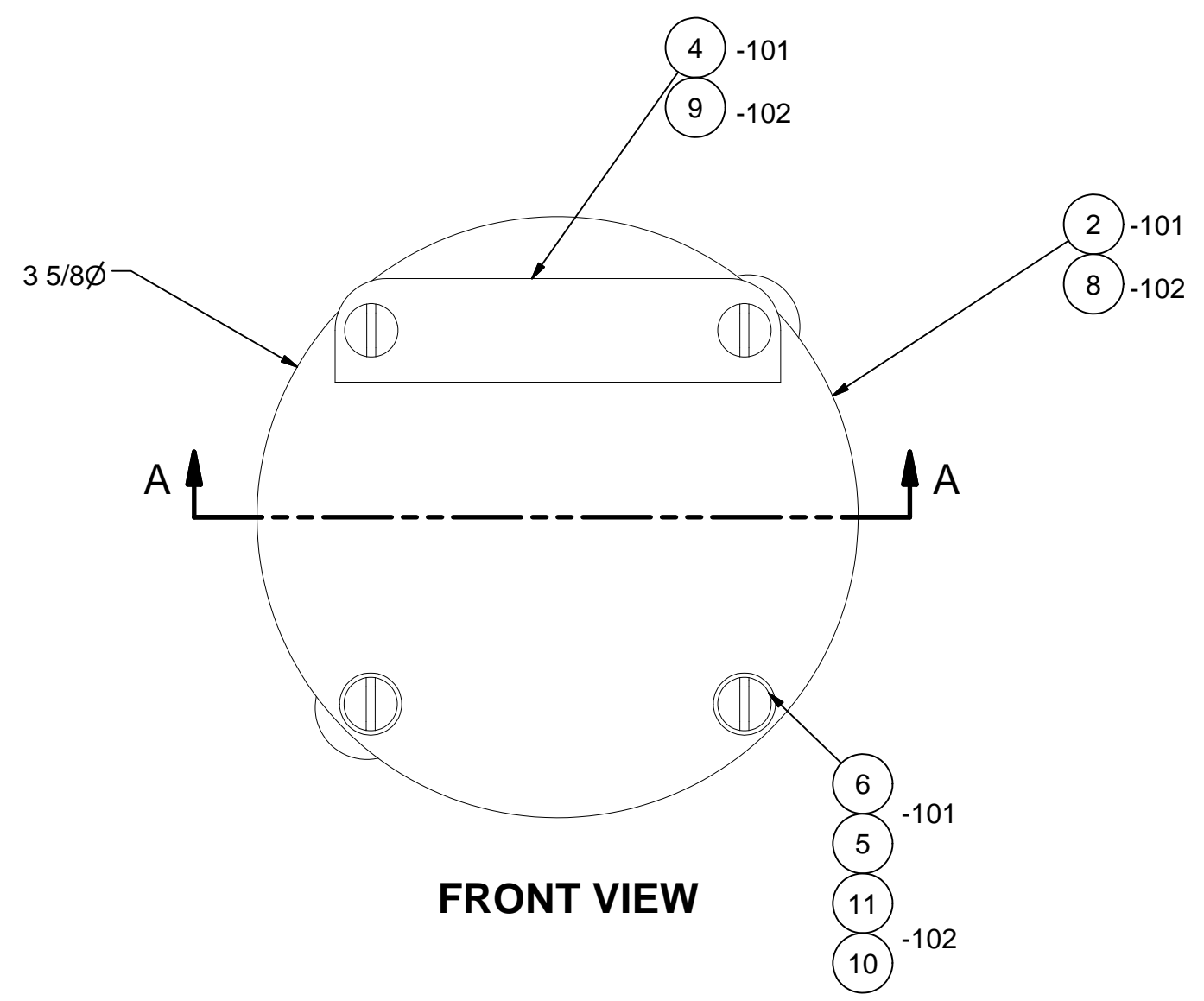
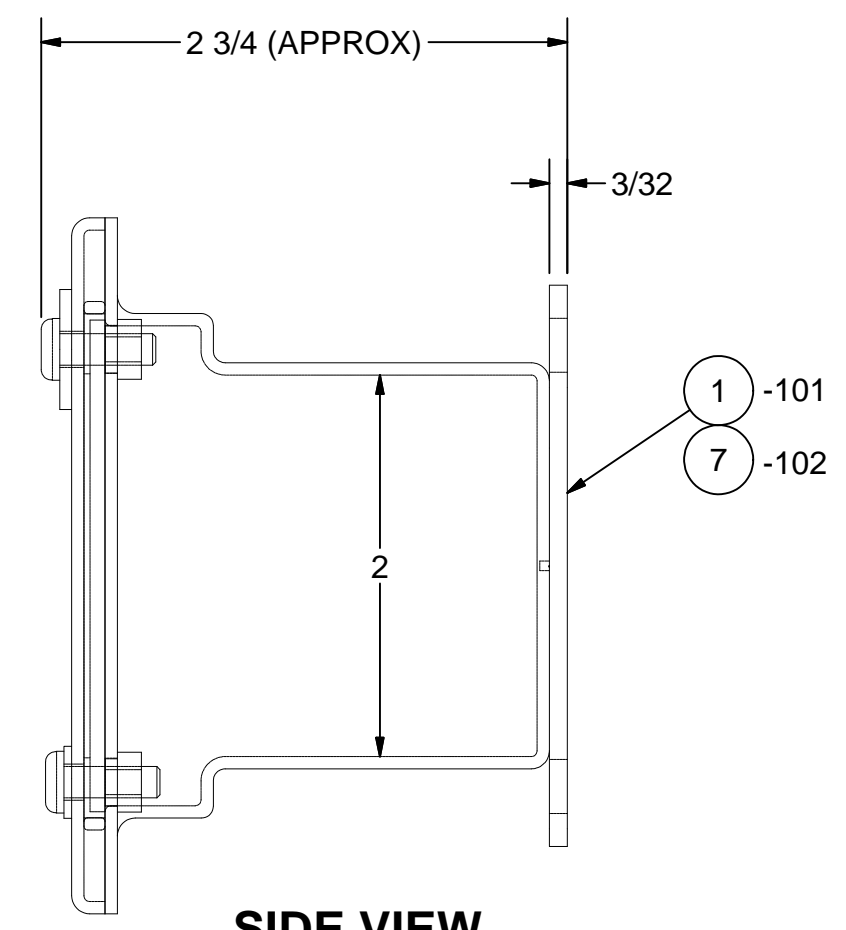


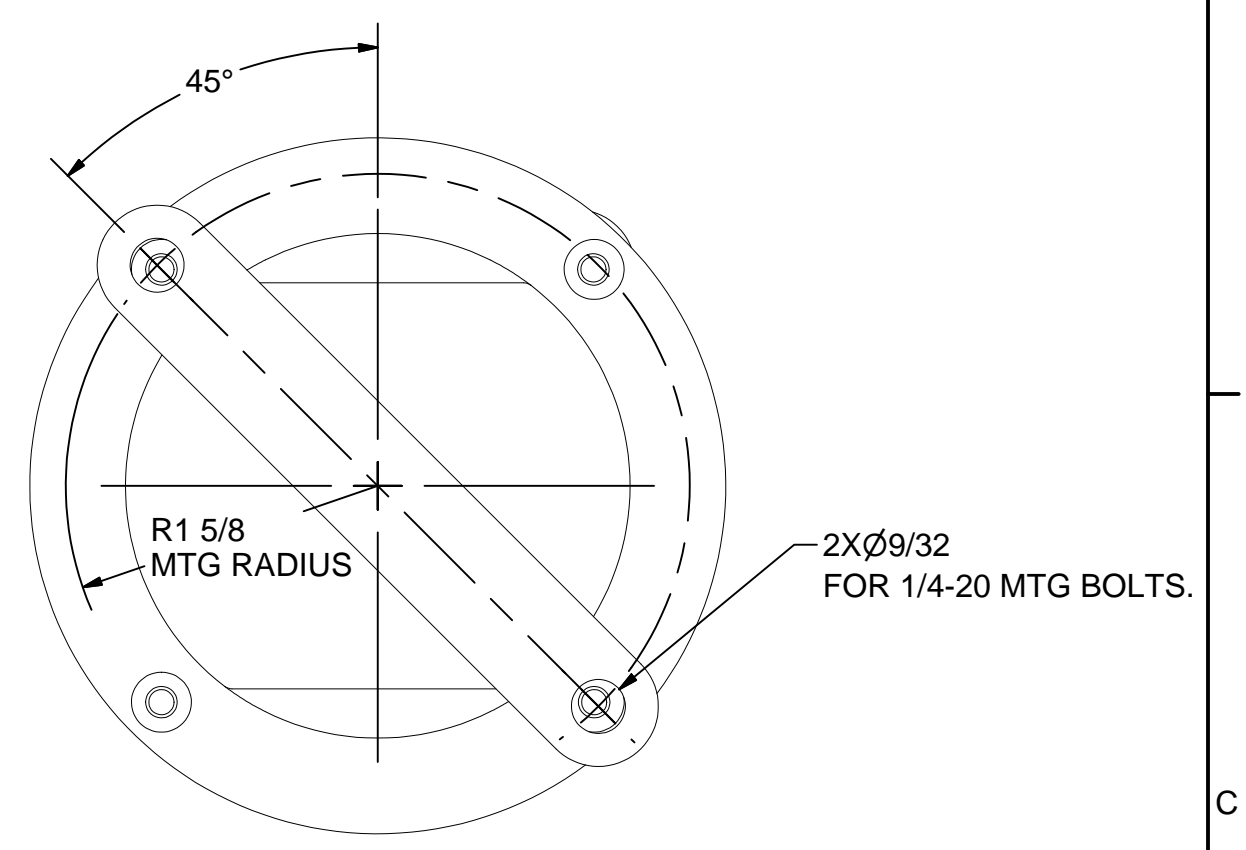
REVISIONS			
ZONE	REV	DESCRIPTION	DATE AUTH



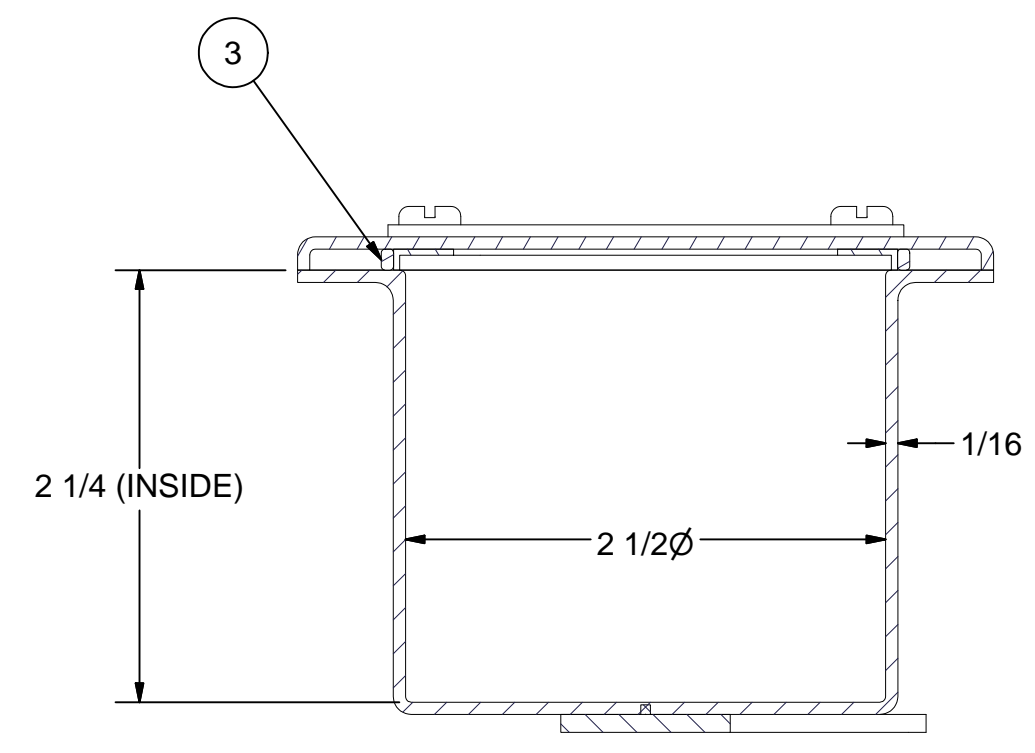
FRONT VIEW



SIDE VIEW

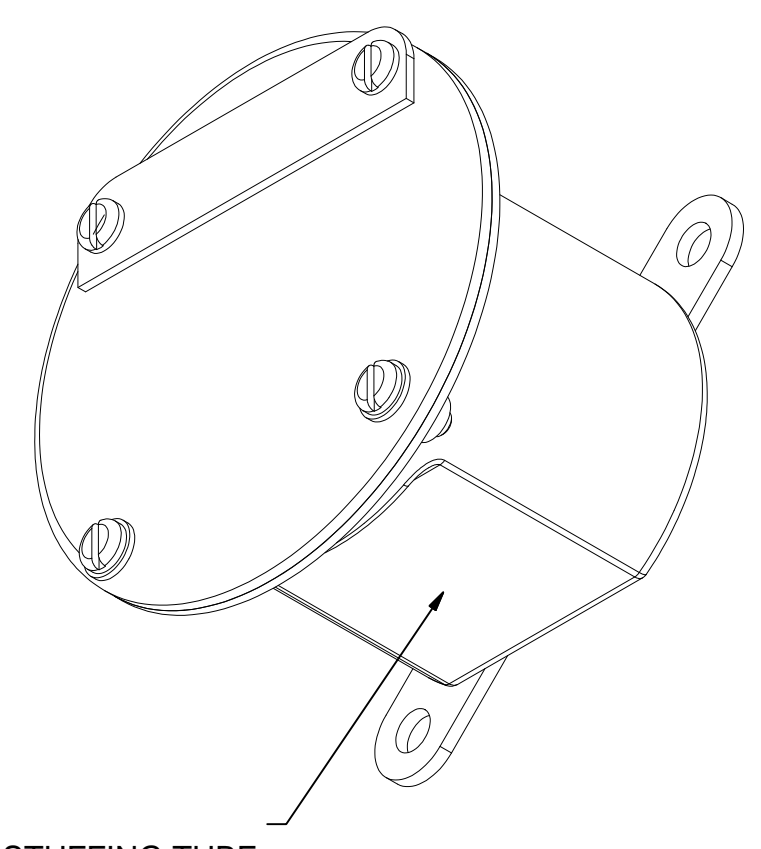


BACK VIEW



SECTION A-A

(2) FLAT SIDES, 1-1/2" X 1-1/2".
CAN HOLD UP TO SIZE #3 NYLON STUFFING TUBE.



ASSEMBLY		Parts List		
-102	-101	ITEM	PART NUMBER	DESCRIPTION
—	1	1	200201	BOX WELDMENT, BRASS, 2-1/2" RND
—	1	2	200835	COVER WELDMENT, BRASS, 2-1/2" RND
1	1	3	MS28775-231	"O" RING COVER GASKET, RUBBER
—	1	4	100312	INFO PLATE, BRASS, BLANK
—	2	5	X-FLW-BRS-8	WASHER, FLAT, BRASS, #8
—	4	6	X-RHM-BRS-832-0500	SCREW, RHM, BRASS, 8-32 X 1/2"
1	—	7	20201-102	BOX WELDMENT, ALUM, 2-1/2" RND
1	—	8	200928	COVER WELDMENT, ALUM, 2-1/2" RND
1	—	9	100312-1	INFO PLATE, ALUM, BLANK
2	—	10	X-FLW-CRES-8	WASHER, FLAT, CRES, #8
4	—	11	X-RHM-SS-832-0500	SCREW, RHM, CRES, 8-32 X 1/2"

- NOTES:**
- MATERIAL: BRASS, PER ASTM B-36, ALUMINUM PER ASTM-B209.
 - SHEET METAL GAGE: PRIOR TO DRAWING SHALL BE 1/16".
 - EFFECTIVENESS OF ENCLOSURE TIGHTNESS: SUBMERSIBLE 15 FEET PER MIL-STD-108.
 - ENCLOSURE SHALL WITHSTAND SHOCK TEST PER MIL-S-901 FOR GRADE A, CLASS I, TYPE A EQUIPMENT AND VIBRATION TEST PER MIL-STD-167-1, TYPE 1.
 - THIS DRAWING DEVELOPED FROM BUREAU OF SHIPS 9-S-73754.
 - WEIGHT: BRASS ENCLOSURE .88 LBS, ALUMINUM ENCLOSURE .44 LBS.
 - ALUMINUM ENCLOSURE FINISHED WITH GREY ENAMEL ALL SURFACES.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
+/- 1/64 .XX .XXX .005

DRAWN
CHRIS WINDLEY
7/30/2008

CHECKED
W WESTHOFF
7/31/2008

QA

MFG

APPROVED

COMSACO, INC.
NORFOLK, VA. 23502

TITLE
ENCLOSURE FOR ELECTRICAL FITTINGS AND FIXTURES, 2-1/2" ROUND, SBM-15

SIZE CODE IDENT NO. DWG NO. REV
C 57626 404900 -

SCALE SHEET 1 OF 1

NEXT ASSY	USED ON